



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SWA6A-700 Job Sheet 189468



Part No: SWA6A-700

Job Qty: 10 pcs

Part Name: Wire Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/24/19

Job Tracking No:

Due Date: 3/29/19

Created By: Marie Lajeunesse

Type: ~~Stock~~ *ASAP*

Description:

Note: DWG SWA6A-700 Rev3 IPP Rev A 17.11.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Bandsaw - 1	10 pcs	3/29/19	3/29/19	0.00	0.50	Bandsaw - 1	<i>PS 19-02-22</i>
110	NV5000 - 1 - B4B	10 pcs	3/29/19	3/29/19	0.50	5.00	NV5000 - 1 - B4B	<i>PS 19-02-22</i>
							NV5000 - 2 - B4B	
120	QC 2	10 pcs	3/29/19	3/29/19	0.00	0.00	QC 2 - 1	<i>PS 19-02-22</i>
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 38	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 54	
							QC 2 - 56	
							QC 2 - 57	
							QC 2 - 62	

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartero.com
www.dartaerospace.com



Container No: S155660



Part: SWA6A-700

Job No: 189468

Serial No/Batch: S155660

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 02/22/19

130	QC 8	10 pcs	3/29/19	0.00 0.00	QC 2 - 63	
					QC 2 - 8	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	B.e 17-02-23
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
150	Outsource - 4 - Anodize	10 pcs	3/29/19	0.00 0.00		C219-02-24
160	Packaging 2-1 - Receive - B4B	10 pcs	3/29/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	

11 pcs IP

IP

FEB 28 2019

170 QC 6	10 pcs	3/29/19	0.00 0.00	Packaging 2 - 36 - B4B	
				QC 6 - 38	
				QC 6 - 42	
				QC 6 - 9	DAS
				QC 6 - 68	MAR 04 2019 68
175 Small Fab - 2 - B4B	10 pcs	3/29/19	0.00 2.50	QC 6 - 61	9-89
				Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	MAL
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
177 QC 5	10 pcs	3/29/19	0.00 0.00	Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				QC 5 - 10	
				QC 5 - 12	
180 Packaging 3-1 - Stock - B4B	10 pcs	3/29/19	0.00 0.00	QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 38	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	808
				QC 5 - 30	9/03/04
180 Packaging 3-1 - Stock - B4B	10 pcs	3/29/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	10 pcs	3/29/19	0.00 0.00	QC 21 - SA - 21	DAG
				QC 21 - SA - 70	21 8-88

Part Op **100** - (Bandsaw) Cut blank at 5.625" 1 Blank makes 4 parts
 Descriptions: **110** - NV5000-1 (MORI SEIKI VERTICAL MACHINE #1) 1-Machine as per folio FB702 FOLIO REV: _____ DWG
 REV: _____ 2-Debur
120 - (QC2- Inspect parts off machine FAI/FAIB)
130 - (QC8- Inspect parts - second check)
150 - (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to GROUPE ALTECH; PO 042712
 ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required
160 - (Receive & Inspect for Damage & Mat'l Certs)
170 - (QC6- All purchased or subcontracted products)
175 - (Small Fab) Laser engrave P/N
177 - (QC5- Inspect part completeness to step on W/O)
180 - (Identify as per dwg & Stock Location: _____)
190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.625X01.500	6061-T6 Bar .625 X 1.50	1.2500 ft (.125 ea)	100-Bandsaw - 1	S150597

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M6061T6B0.625X01.500	1	11	0

Part Specifications	
Specifications could not be found.	

MAT
 used
 1.418



Dart Aerospace Ltd.
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PURCHASE ORDER PO042712



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042712
PO Date: 2/26/19
Due Date: 3/15/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

** revised **

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	190113	646.2910	Deflector (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : Hard Anodize, Color Black / Prime As per Dwg 646.2900 Rev. N/C	Firmed	-	3/15/19	6 pcs	0 pcs	6 pcs	\$50.15/pcs	\$300.90
2	190994	647.3912	Breakaway Tip Wirestrike for Wire Strike Issue P/O to ATG : 1- Black Anodize as per Dwg 647.3900 2- PRIME AS PER DWG, SEE NOTE #9 Certification of Conformity is required	Firmed	-	3/15/19	2 pcs	0 pcs	2 pcs	\$13.60/pcs	\$27.20
	190364			Firmed	-	3/15/19	4 pcs	0 pcs	4 pcs	\$13.60/pcs	\$54.40
Sub Total:							6	0	6		\$81.60
3	189340	D4842-1	Lower Cutter Deflector Outsource process- Issue P/O to ATG : HARD ANODIZE COLOR BLACK, PRIME AS PER DWG D4842	Firmed	-	3/15/19	6 pcs	0 pcs	6 pcs	\$14.20/pcs	\$85.20



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PURCHASE ORDER

PO042712



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	189787	D4842-4	Lower Cutter Body, RH Outsource process- Anodize per QSI017 4.1.10.1 - Issue P/O to ATG :	Firmed	-	3/15/19	6 pcs	0 pcs	6 pcs	\$12.40/pcs	\$74.40
5	186504	D5572-1	Base Bracket, Lower, Cable Cutter, LH : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5572 Certification of Conformity is required.	Firmed	-	3/15/19	6 pcs	0 pcs	6 pcs	\$10.95/pcs	\$65.70
6	186505	D5572-2	Base Bracket, Lower, Cable Cutter, RH : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5572 Certification of Conformity is required.	Firmed	-	3/15/19	6 pcs	0 pcs	6 pcs	\$10.95/pcs	\$65.70



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PURCHASE ORDER PO042712



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	190163	647.1710	Plate (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	3/15/19	11 pcs	0 pcs	11 pcs	\$32.40/pcs	\$356.40
Line Item Note asap											
8	189468	SWA6A-700	Wire Clamp (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	2/28/19	11 pcs	0 pcs	11 pcs	\$5.65/pcs	\$62.15



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PURCHASE ORDER PO042712



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	188810	RBW109-3130-82-103-7	Small Housing -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Received	-	2/28/19	4 pcs	4 pcs	0 pcs	\$8.15/pcs	\$0.00
10	188814	RBW109-3130-82-105-13	Handle -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Received	-	2/28/19	8 pcs	8 pcs	0 pcs	\$8.15/pcs	\$0.00

Grand Total: \$1,092.05

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

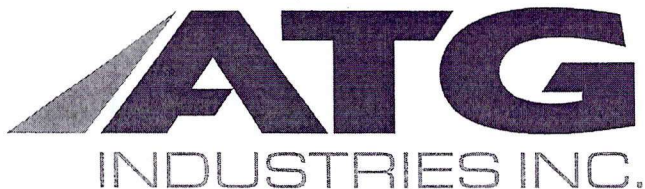
A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917344

Date: 27-Feb-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
✓ 8 ea	Part: RBW109-3130-82-105-13 Handle Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Sealant.0004-.0010" (.4 - 1 mils) Job: 24708	Rev: 2 PO: PO042712	Line: 10
11 ea	Part: SWA6A-700A Wire Clamp Hard Anodize per MIL-A-8625F, Type III, Class 2, Black, .0005-.0045" (.5 - 4.5mils) Water Sealant Job: 24706	Rev: 3 PO: PO042712	Line: 8
✓ 4 ea	Part: RBW109-3130-82-103-7 Small Housing Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Sealant.0004-.0010" (.4 - 1 mils) Job: 24707	Rev: 2 PO: PO042712	Line: 9
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>27/2/19</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

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Date: 27-Feb-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
8 ea	Part: RBW109-3130-82-105-13 Handle Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Sealant.0004-.0010" (.4 - 1 mils) Job: 24708	Rev: 2	PO: PO042712 Line: 10
11 ea	Part: SWA6A-700A Wire Clamp Hard Anodize per MIL-A-8625F, Type III, Class 2, Black, .0005-.0045" (.5 - 4.5mils) Water Sealant Job: 24706	Rev: 3	PO: PO042712 Line: 8
4 ea	Part: RBW109-3130-82-103-7 Small Housing Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Sealant.0004-.0010" (.4 - 1 mils) Job: 24707	Rev: 2	PO: PO042712 Line: 9
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>27/02/2019</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			